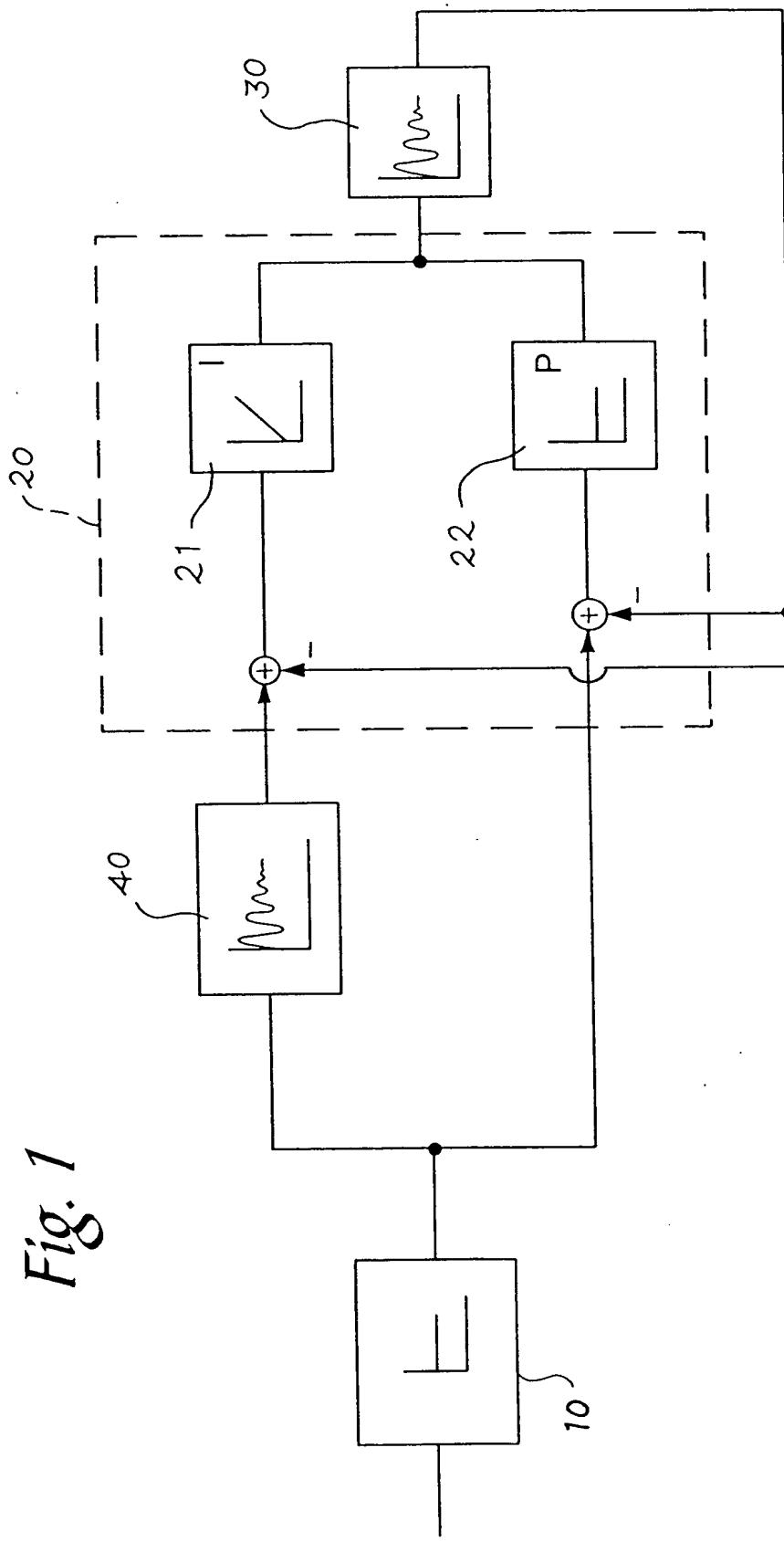




Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT  
Inventor: Norbert Kerner  
Serial No.: 10/089,321

1/14



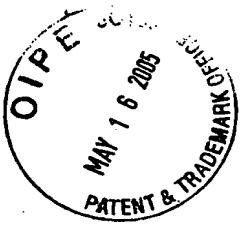
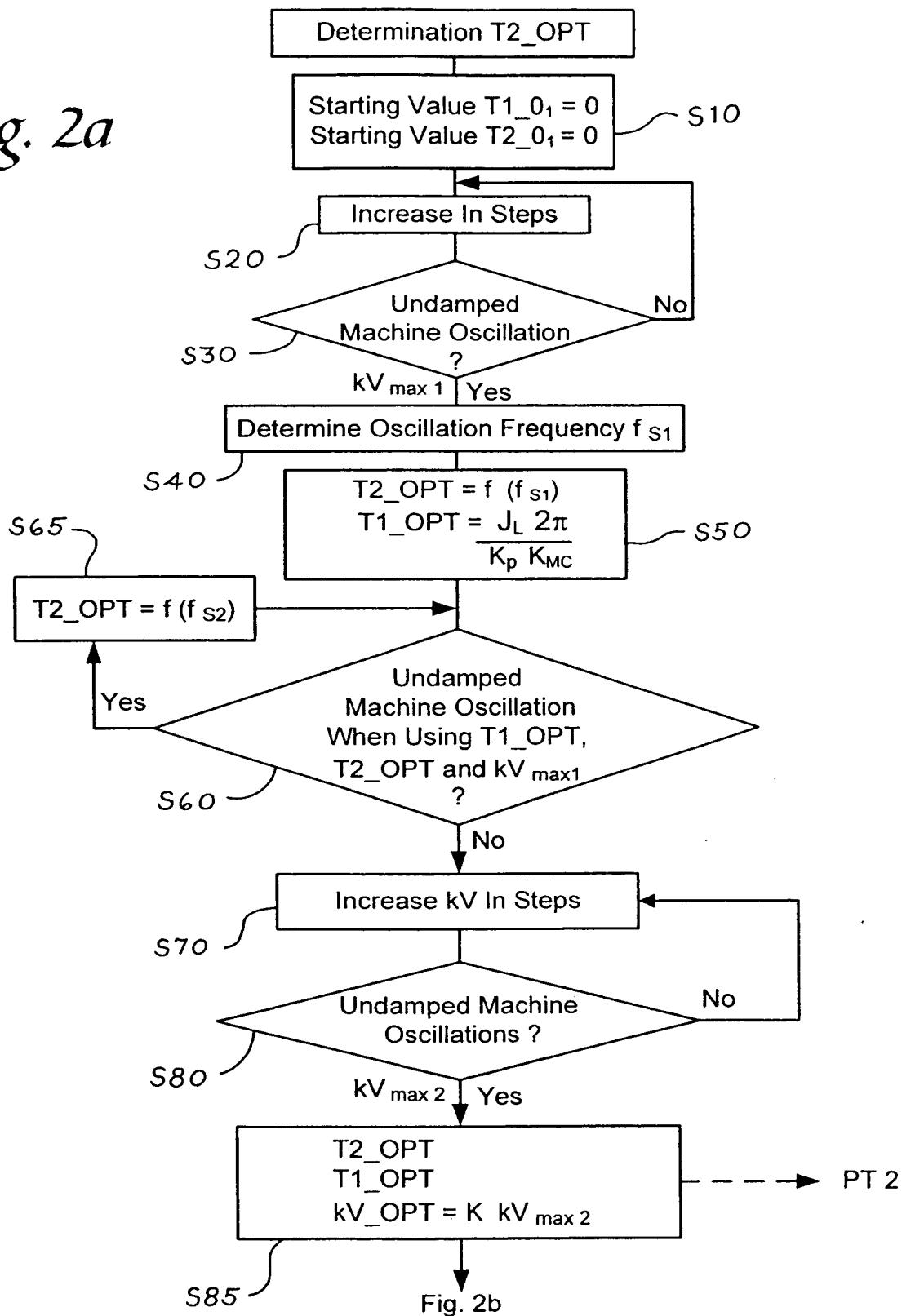
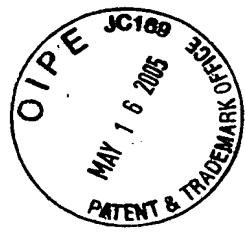


Fig. 2a





Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

Inventor: Norbert Kerner  
Serial No.: 10/089,321

3 / 14

Fig 2a

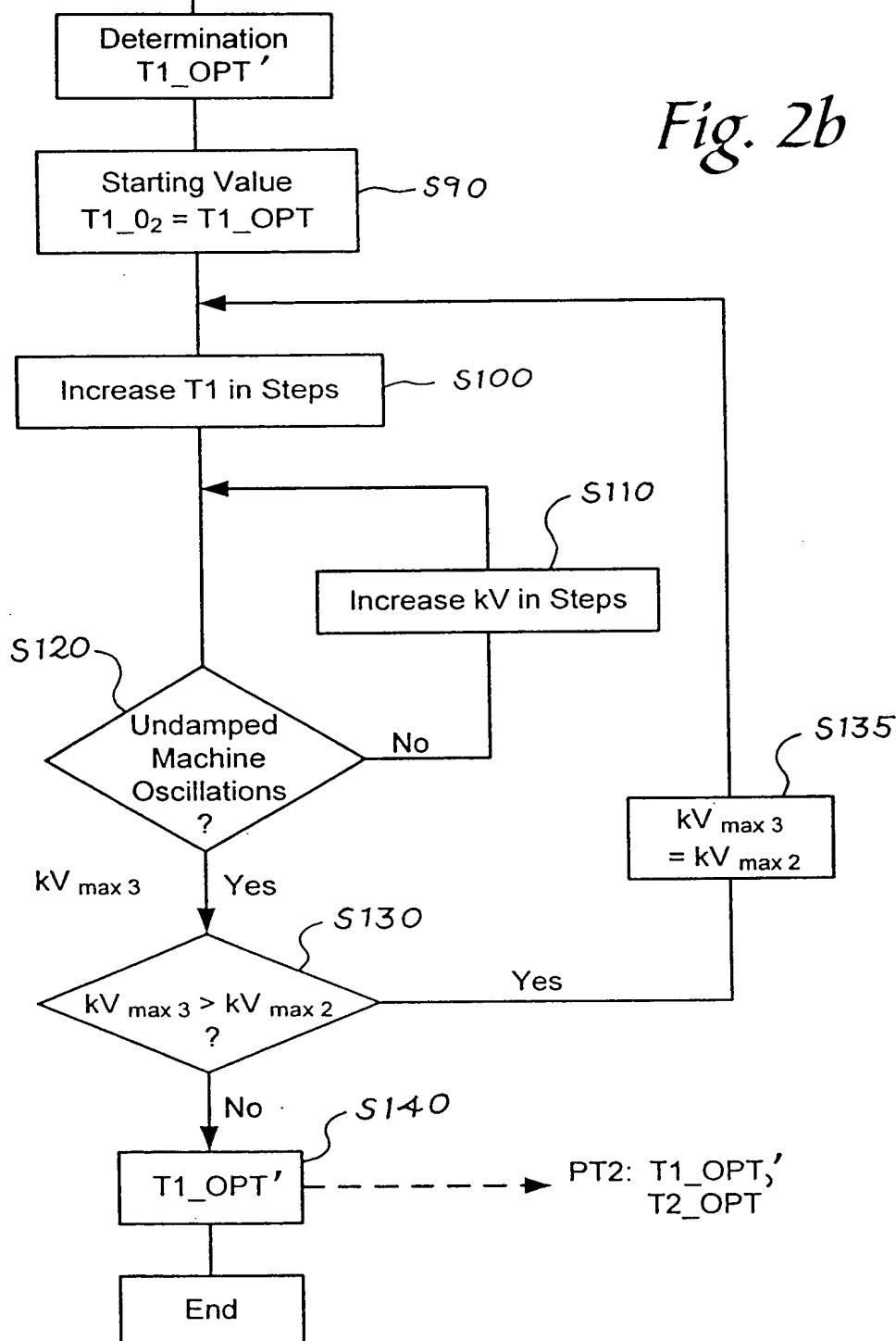
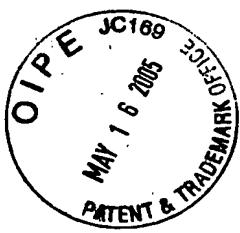
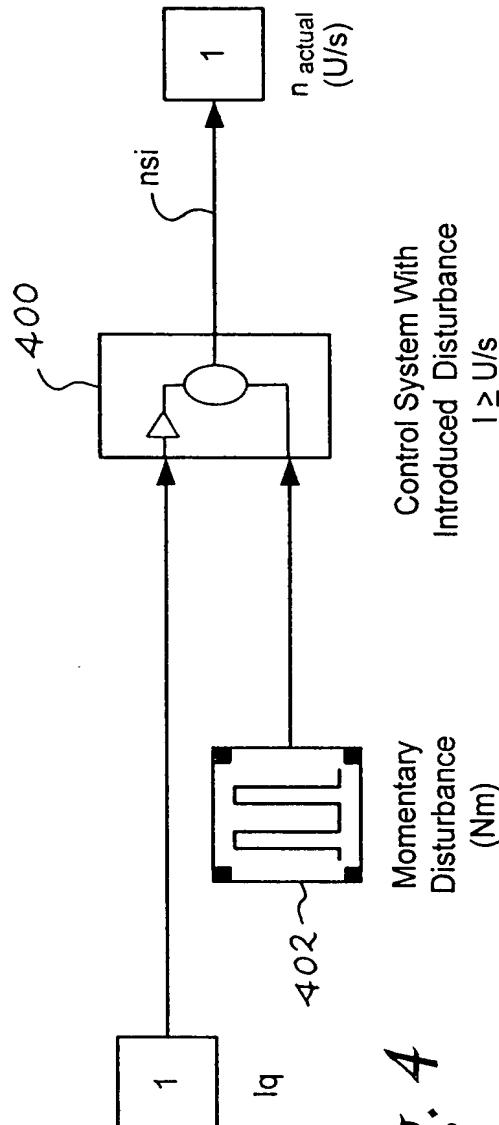
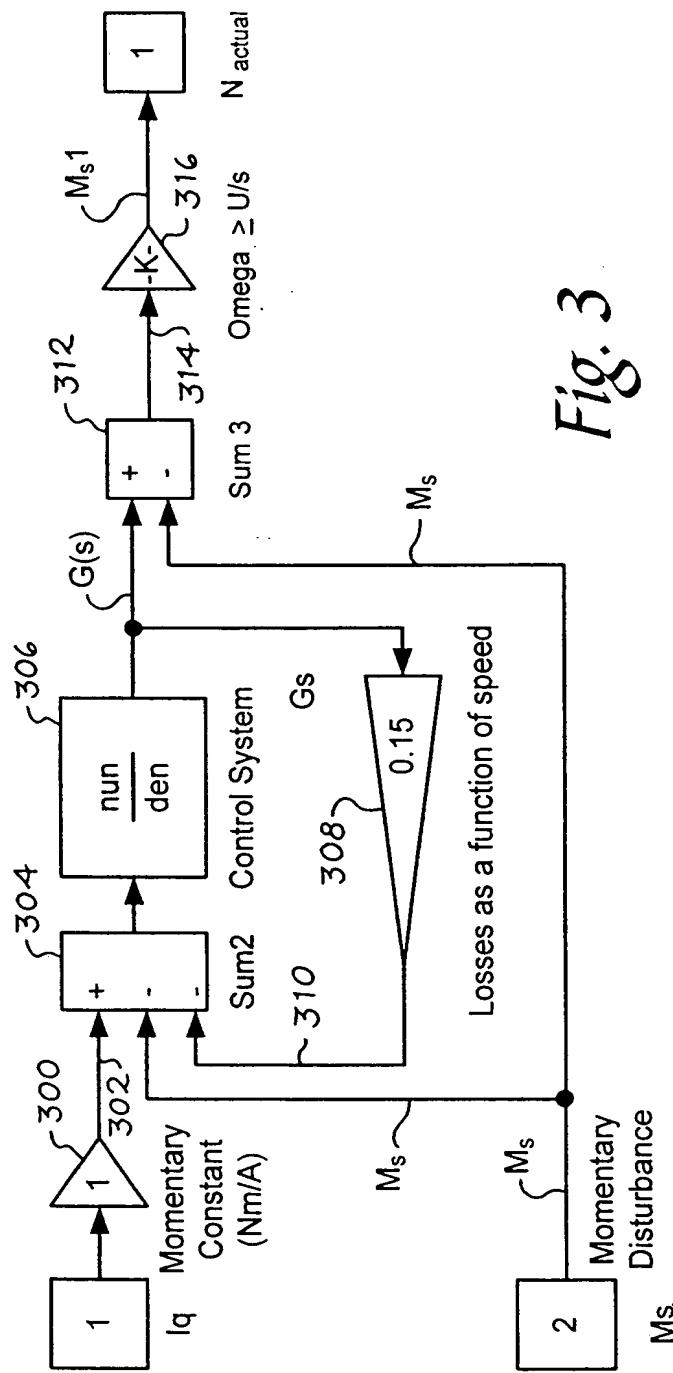


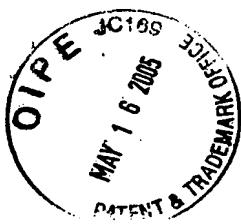
Fig. 2b



4/14







Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT  
Inventor: Norbert Kerner  
Serial No.: 10/089,321

6/14

Fig. 6

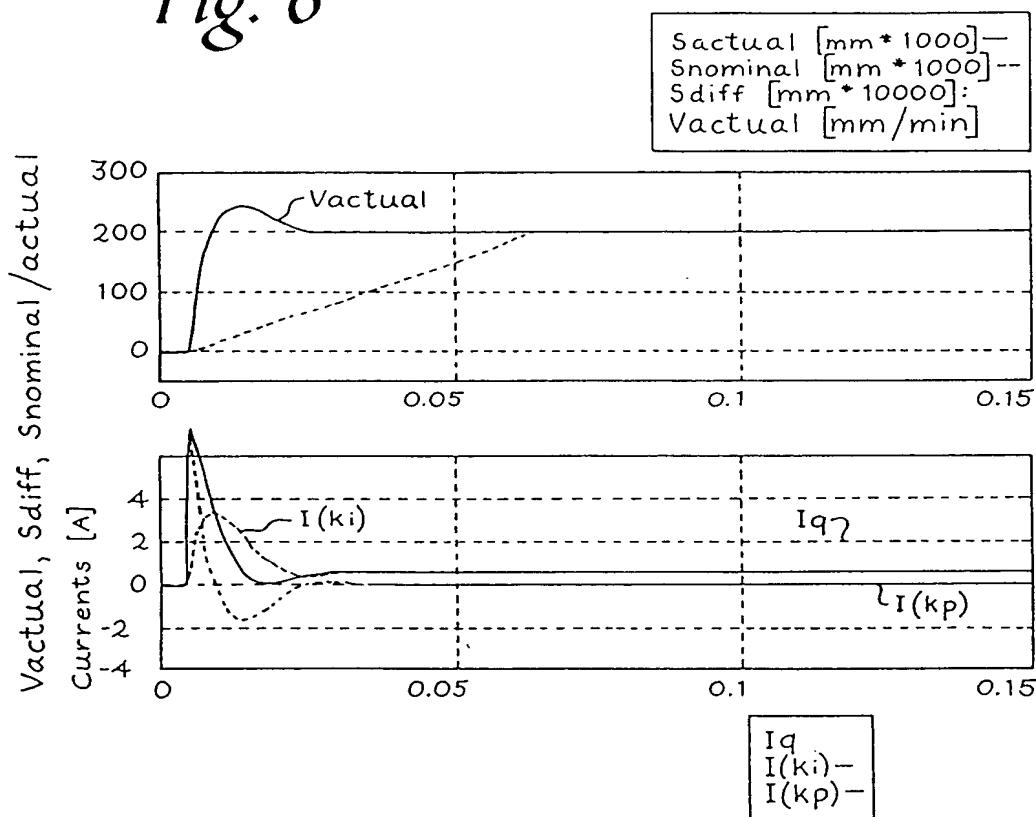
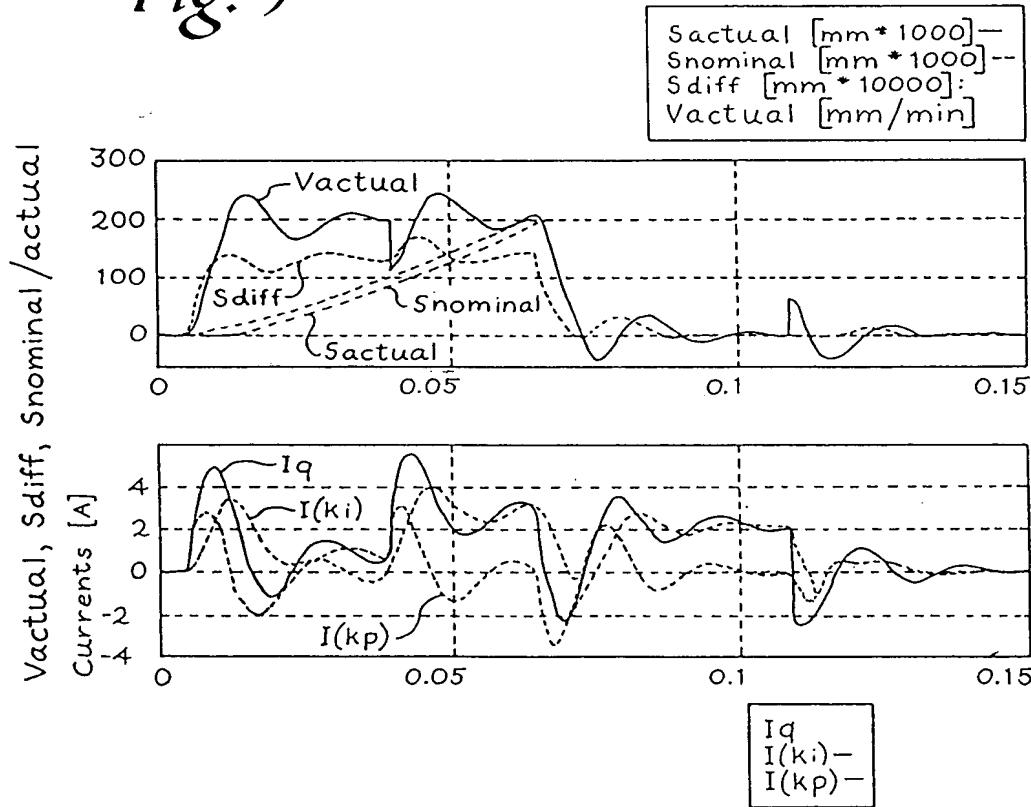
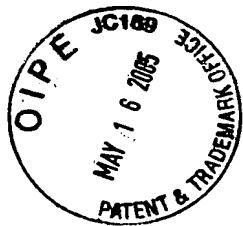


Fig. 7



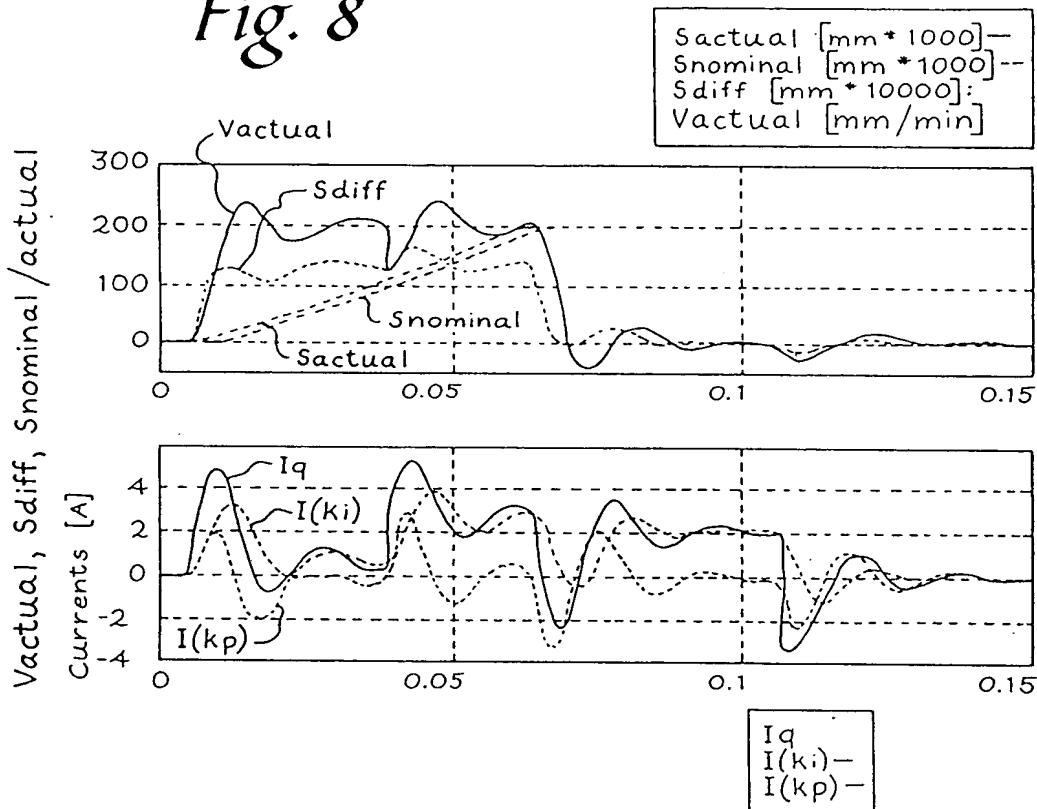


Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

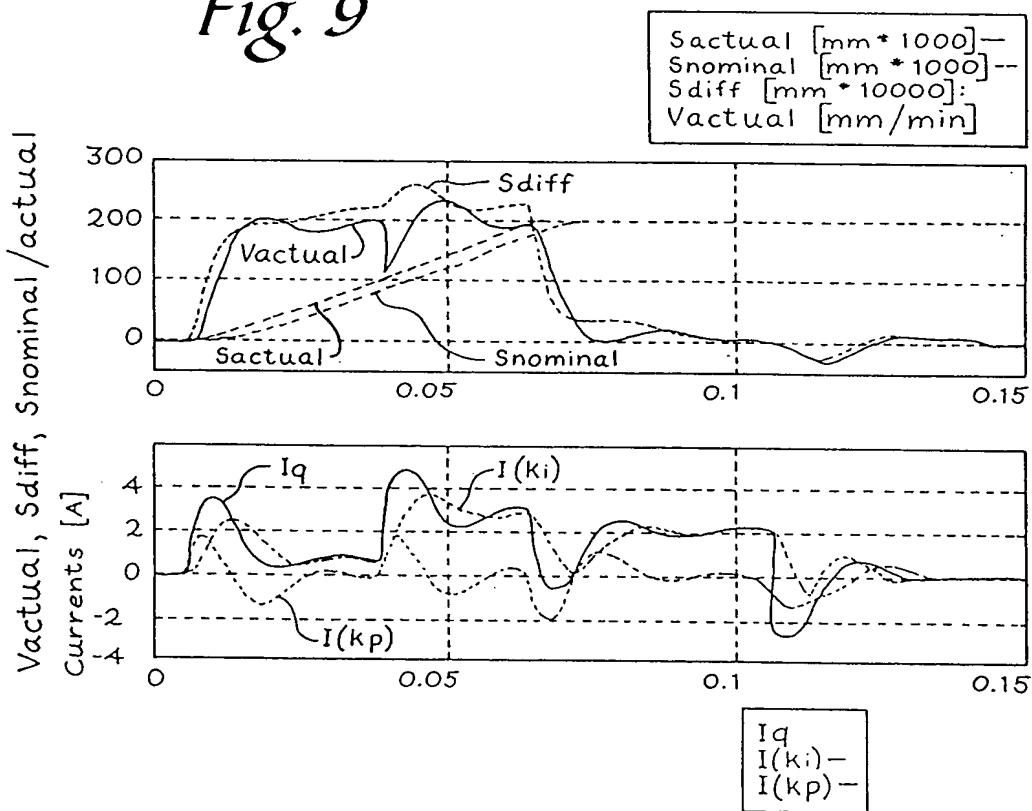
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Serial No.: 10/089,321

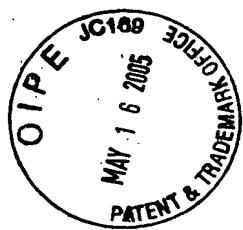
7/14

*Fig. 8*



*Fig. 9*





Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

Inventor: Norbert Kerner  
Serial No.: 10/089,321

8/14

Fig. 10

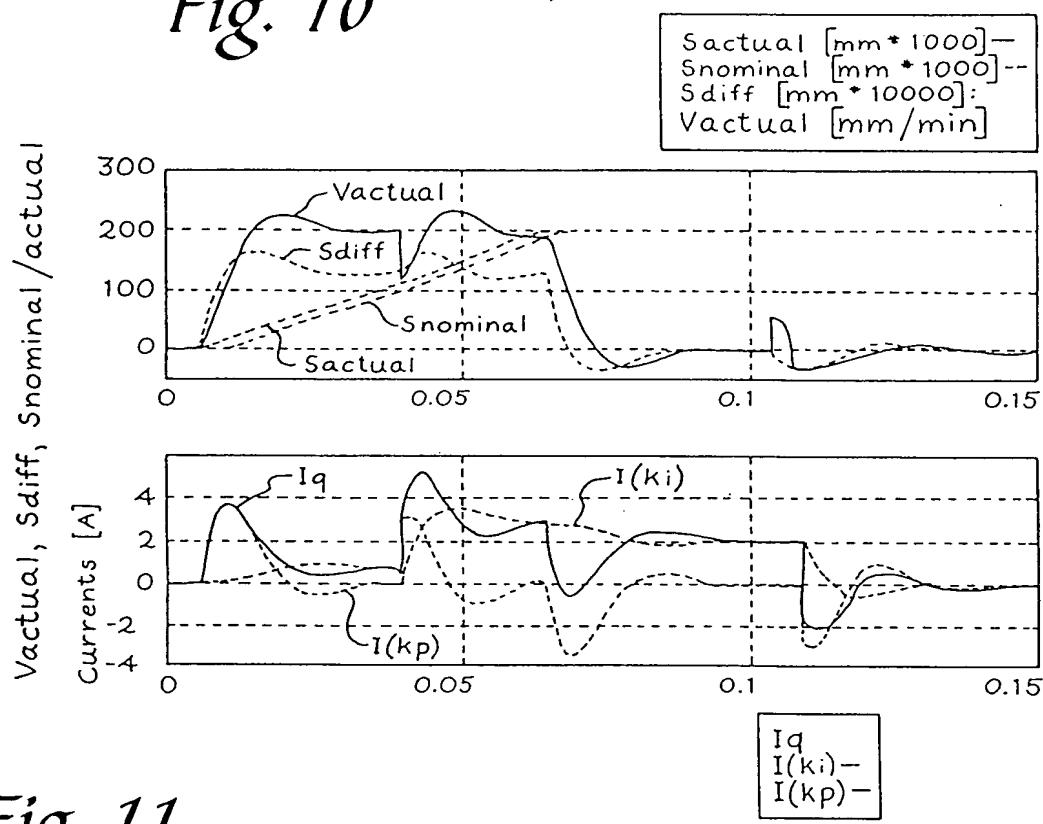
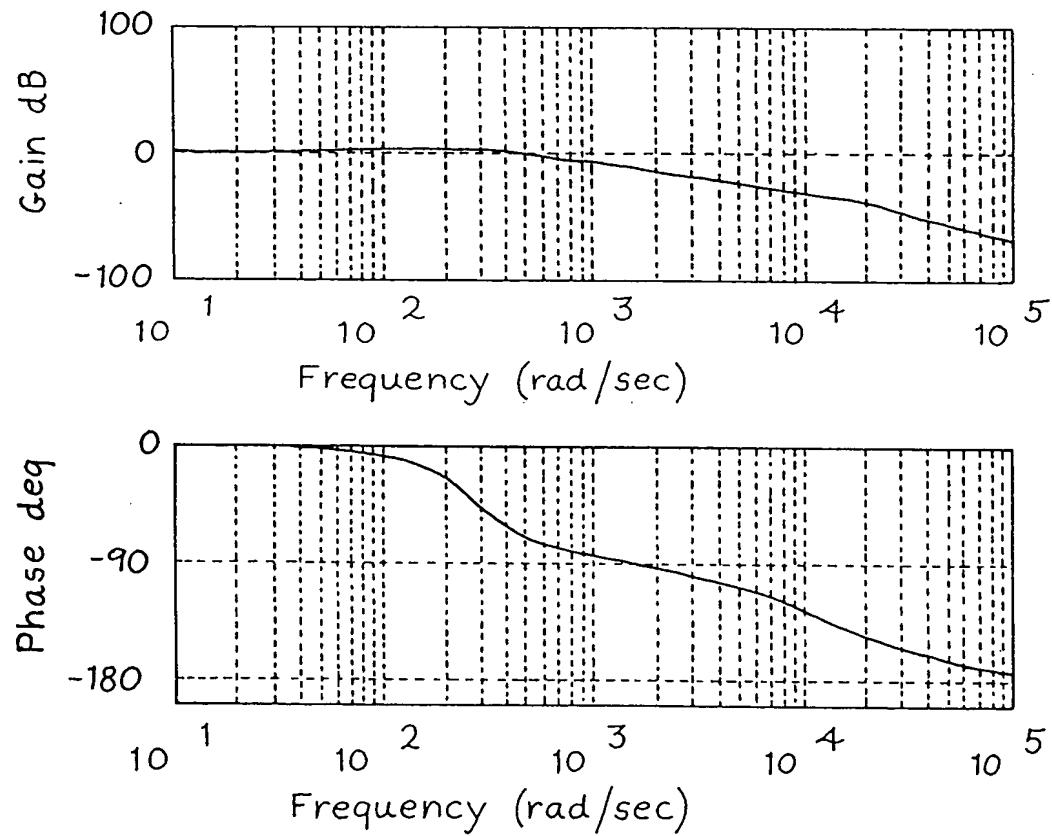
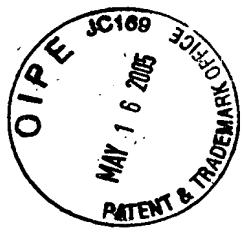


Fig. 11

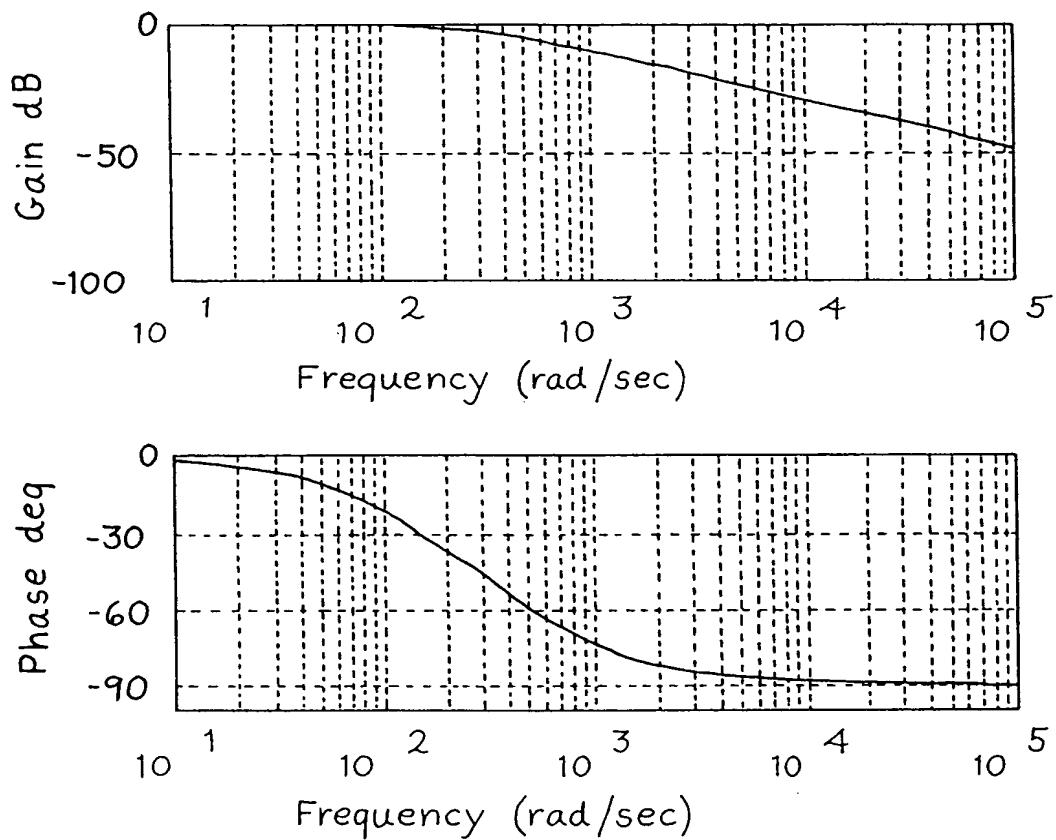




Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT  
Inventor: Norbert Kerner  
Serial No.: 10/089,321

9/14

Fig. 12



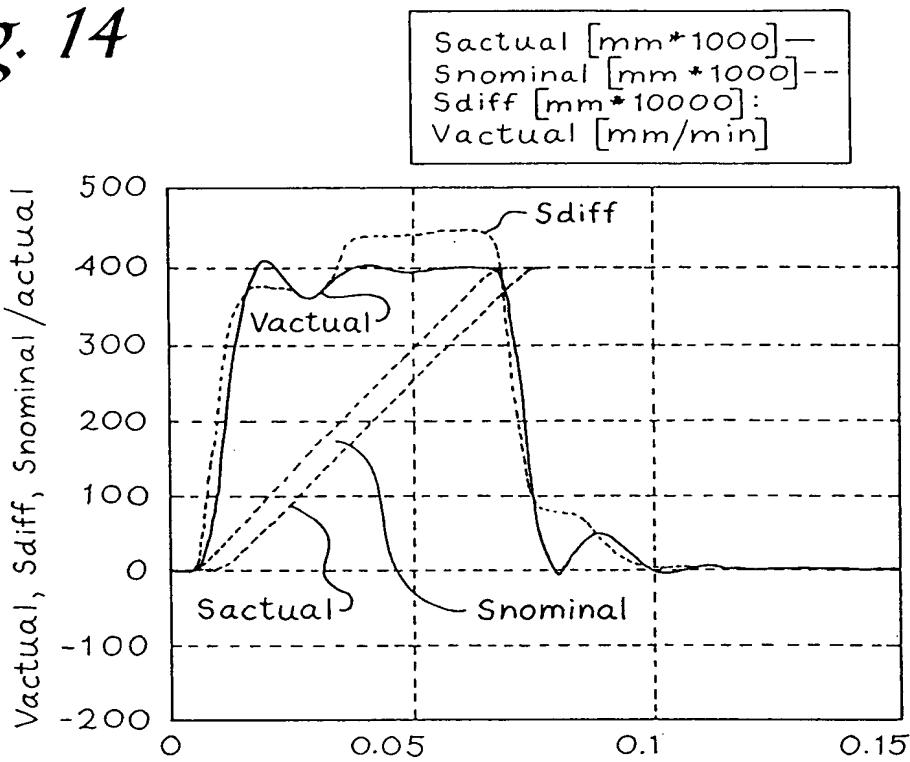




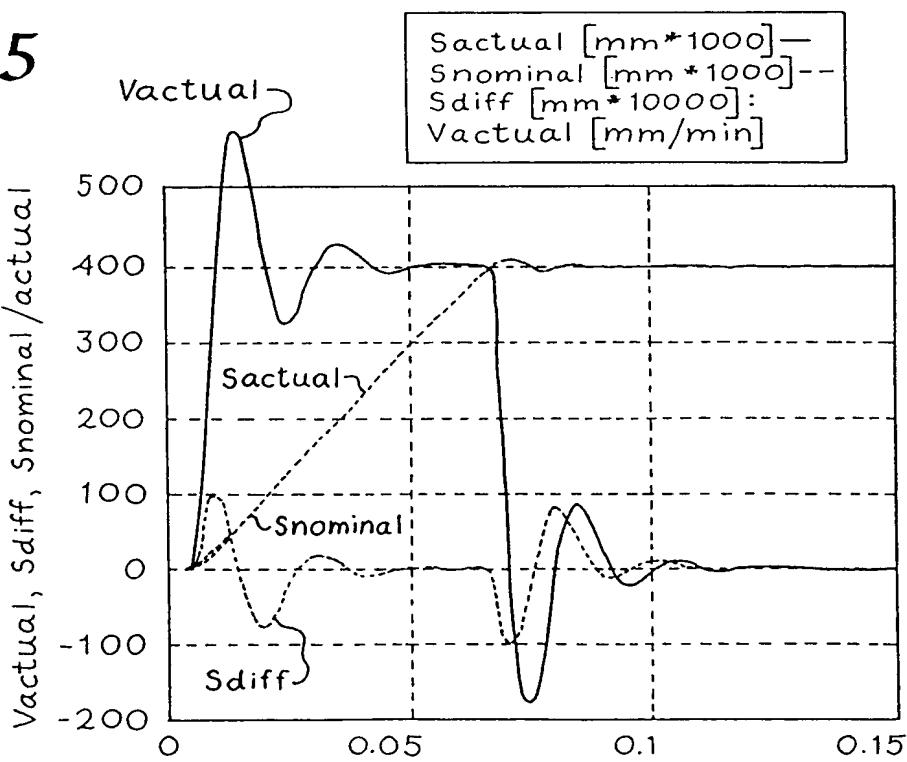
Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
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Inventor: Norbert Kerner  
Serial No.: 10/089,321

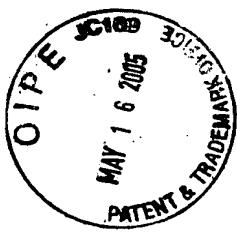
11/14

*Fig. 14*



*Fig. 15*



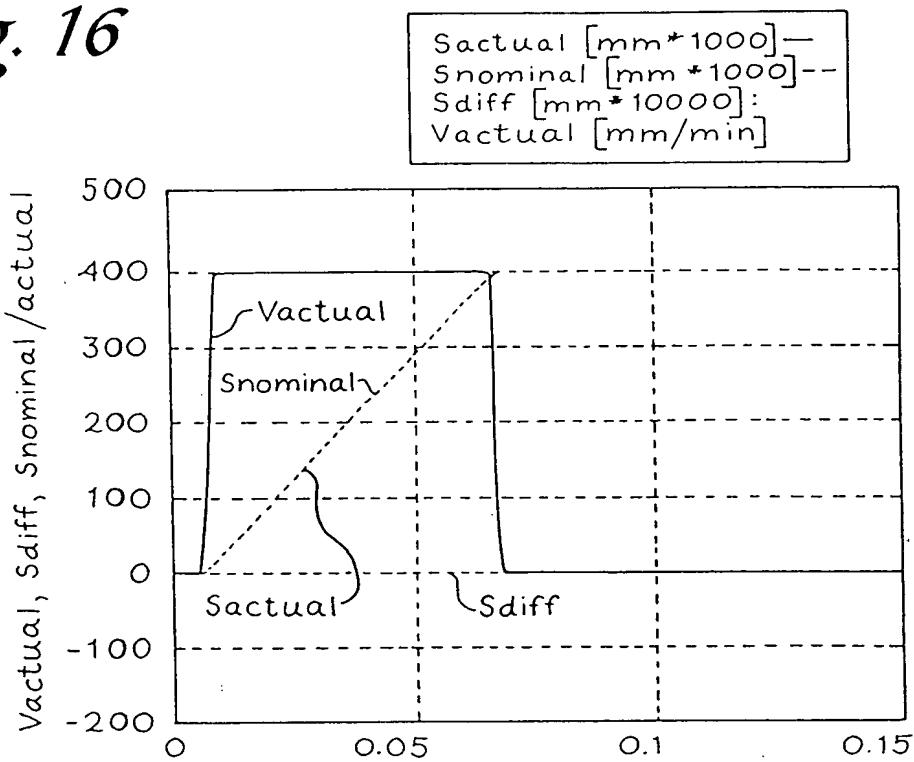


Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

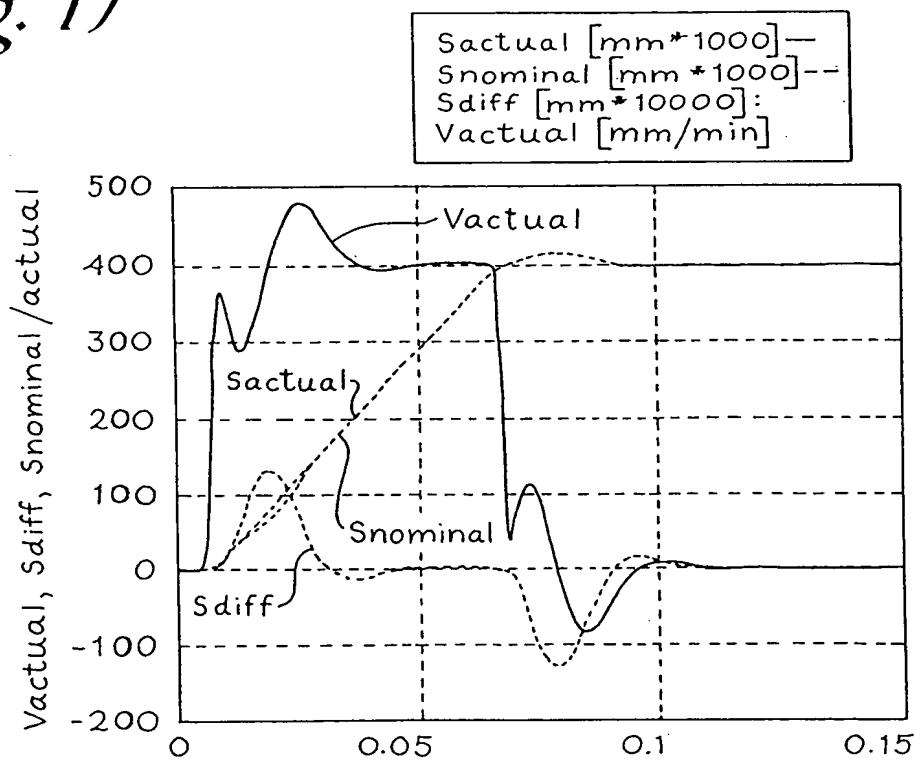
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Serial No.: 10/089,321

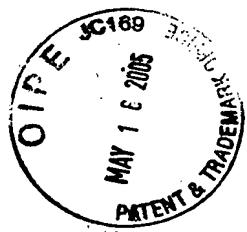
12/14

*Fig. 16*



*Fig. 17*





Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

Inventor: Norbert Kerner  
Serial No.: 10/089,321

13/14

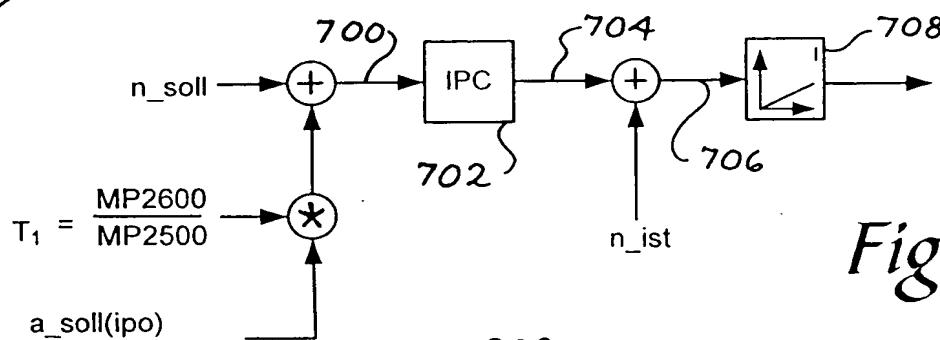


Fig. 18

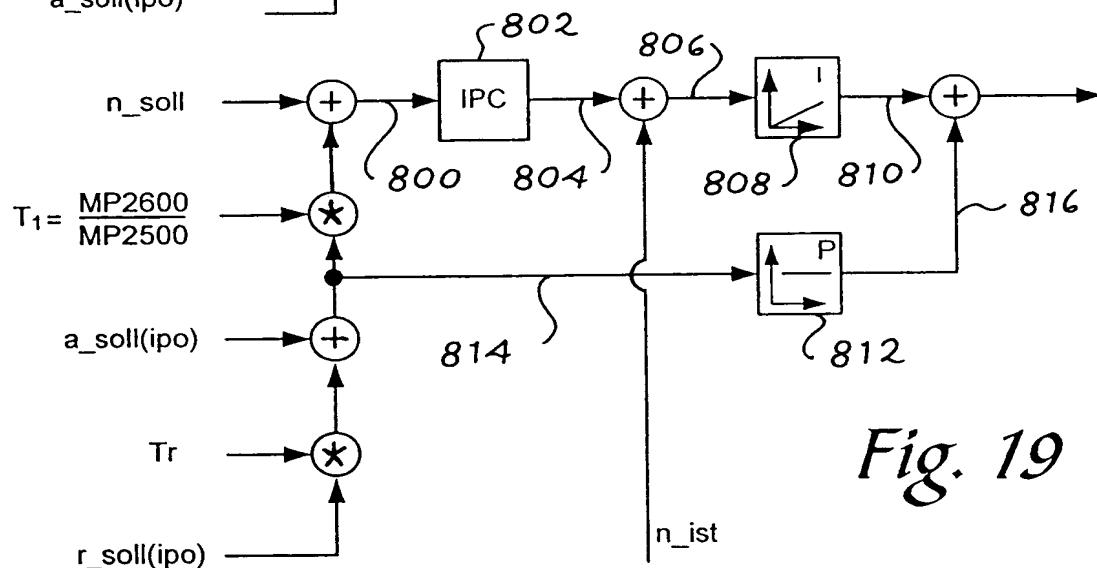
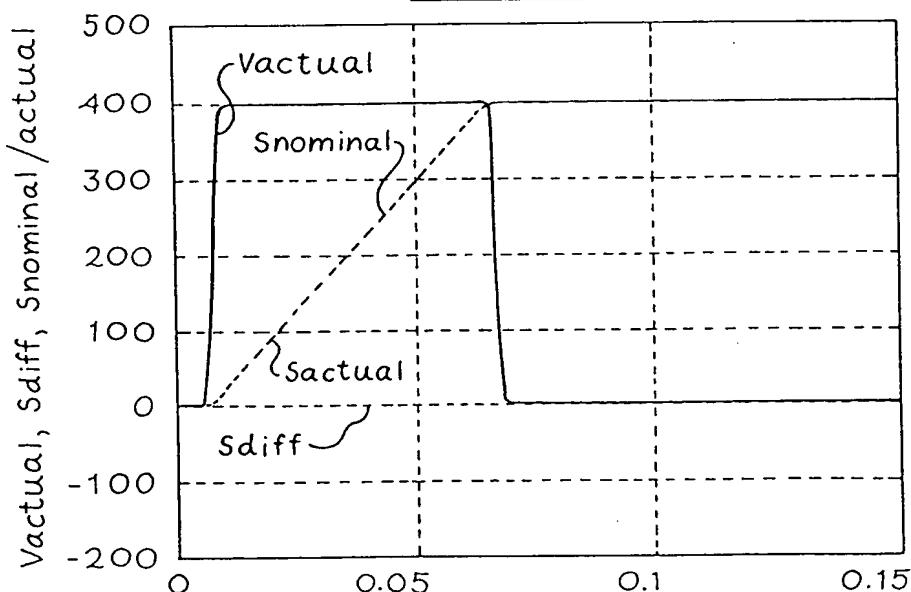
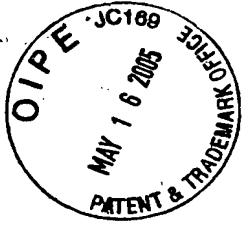


Fig. 19

Fig. 20

Sactual [mm * 1000] —
Snominal [mm * 1000] --
Sdiff [mm * 10000] :
Vactual [mm/min]





Patent Application for: METHOD FOR DETERMINING TIME CONSTANTS OF A  
REFERENCE MODEL IN A CASCADE CONTROLLING CIRCUIT

Inventor: Norbert Kerner  
Serial No.: 10/089,321

14/14

Fig. 21

